

Macchine estrusione soffiaggio elettriche • Corsa 700÷1300 mm
Electric extrusion blow moulding machines • Stroke 700÷1300 mm
Maquinás de extrusión soplado electricas • Carrera 700÷1300 mm
Machines d'extrusion soufflage electriques • Course 700÷1300 mm



ITALIAN TECHNOLOGY



FORZA DI CHIUSURA MOULD CLAMPING FORCE FUERZA DE CIERRE FORCE DE FERMETURE	KN	350
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Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
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		PB35ES-700	PB35ES-1000	PB35ES-1300	PB35ED-700	PB35ED-1000	PB35ED-1300
DATI GENERALI / GENERAL DATA / DATOS GENERALES / DONNÉES GÉNÉRALES							
Stampi / Moulds / Moldes / Moules	n°	1	1	1	2	2	2
Corsa / Stroke / Carrera / Course	mm	700	1000	1300	700	1000	1300
Ciclo a vuoto / Dry cycle time / Ciclo en vacío / Cadence à vide	s	3,8	4	4,3	3,8	4	4,3
Potenza motore chiusura / Motor clamping power / Potencia motor de cierre / Puissance moteur de fermeture	kW	7,0			7,0		

CONSUMI / CONSUMPTIONS / CONSUMOS / CONSOMMATIONS							
Pressione aria / Air pressure / Presión aire / Pression air	bar	8 ÷ 10			8 ÷ 10		
Consumo aria / Air consumption / Consumo aire / Consommation air	Nl/min	2500			5000		
Pressione acqua / Cooling water pressure / Presión agua / Pression eau	bar	3 ÷ 5			3 ÷ 5		
Raffreddamento stampi HDPE / Mould cooling HDPE / Enfriamiento moldes HDPE / Refroidissement moules HDPE	KJ/Kg	650			650		

STAMPO / MOULD / MOLDE / MOULE		PB35ES-700	PB35ES-1000	PB35ES-1300	PB35ED-700	PB35ED-1000	PB35ED-1300
	A mm	690	990	1290	690	990	1290
	H mm	680-820	470	470	680-820	470	470
	B mm	225 ÷ 230			225 ÷ 230		
	E mm	420	380	380	420	380	380

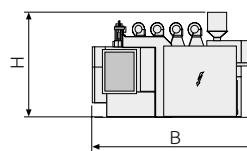
CD	INTERASSE USCITE / CENTER DISTANCE / DISTANCIA ENTRE CENTROS / ENTRAXE FILIÈRES											
N. Cav	2	3	4	5	6	7	8	9	10	11	12	
C=700	310	210	150	125	100	90	75	70	60	-	-	
C=1000	460	310	230	180	150	130	110	100	90	85	75	
C=1300	610	410	300	240	200	170	150	135	120	110	100	

C = Corsa / Stroke / Carrera / Course

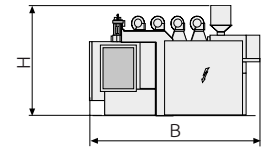
ESTRUSORE / EXTRUDER / EXTRUSORA / EXTRUDEUSE		E80/25	E90/25	E100/28	E120/28
Diametro vite / Screw diameter / Diámetro husillo / Diamètre vis	mm	80	90	100	120
Lunghezza vite / Screw length / Largo husillo / Longueur vis	L/D	25	25	28	28
Potenza motore / Motor power / Potencia motor / Puissance moteur	kW	44	55	113	120
Plastificazione HDPE / HDPE plasticizing / Plastificación HDPE / Plastification HDPE	kg/h	150	190	300	400

DIMENSIONI E PESO / DIMENSIONS AND WEIGHT / DIMENSIONES Y PESO / DIMENSIONS ET POIDS

	Carro singolo / Single station / Estación simple / Chariot simple	Carro doppio / Double station / Estación doble / Chariot double
	A x B x H	A x B x H
C = 700	5700 x 6500 x 5000 13200 kg	6300 x 8200 x 5000 23800 kg
C = 1000	5700 x 6500 x 5000 13200 kg	6300 x 8200 x 5000 23800 kg
C = 1300	5700 x 6500 x 5000 13200 kg	6300 x 8200 x 5000 23800 kg



Carro singolo / Single station / Estación simple / Chariot simple



Carro doppio / Double station / Estación doble / Chariot double